



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D3393-041
Job Sheet 177462



Part No: D3393-041

Job Qty: 2 ea

DAG
21
9-50

Part Name: Battery Lock



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/11/18

Job Tracking No:

Due Date: 6/13/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG D3393 REV A IPP Rev:A New Issue 05-11-22 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	6/13/18	6/13/18	0.00	0.00	Start Up Small Fab-2		
100	Small Fab	2 pcs	6/13/18	6/13/18	0.00	0.57	Small Fab-3		
110	Large Fab	2 pcs	6/13/18	6/13/18	0.00	0.21	Large Fab 1		
120	QC	2 pcs	6/13/18	6/13/18	0.00	0.00	QC9		
130	Small Fab	2 pcs	6/13/18	6/13/18	0.00	0.57	Small Fab-3		
140	QC	2 pcs	6/13/18	6/13/18	0.00	0.00	QC5		
150	Packaging	2 pcs	6/13/18	6/13/18	0.00	0.00	Packaging3-1		
160	QC21-SA	2 Ea	6/13/18	6/13/18	0.00	0.00	QC21		

Part Op 100 - ATTN: - CHECK IF KEYED ALIKE OR KEYED DIFFERENT 1-Open D3373-1 lock package. Keep keys, lock body, Descriptions: lock body nut, flat cam and lock barrel. Discard the rest. Identify as D3369-5 3-Assemble D3393-041 as per Dwg D3393.

Insert lock body and fasten

110 - Tack Weld lock shaft to flat cam of a Max 1/8" Long QtyPart Number Description Batch A/RN/A SS

Rod

130 - Apply Crazy Glue to cap and press into Body 9567K21 Batch: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
5/16WC	Washer	4 Ea (2 ea)	90-Start up Operation	SD 504533
9567K21	Polyethelene Cap	4 Ea (2 ea)	90-Start up Operation	SD 5019013
D2728-7	Dart Logo Label	42 (1 ea)	90-Start up Operation	
D3369-5	Spacer	4 Ea (1 ea)	90-Start up Operation	SD 5019013
D3373-1	Cam Lock	4 Ea (1 ea)	90-Start up Operation	SD 5017716
D3393-1	Battery Lock Casing	4 Ea (1 ea)	90-Start up Operation	SD 5017011
D3393-3	Cam Lock Shaft	4 Ea (1 ea)	130-Small Fab	SD 158938X1 50174742 SD

00 3796

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	5/16WC	4	113	0
	9567K21	4	95	0
	D2728-7	2	0	0
	D3369-5	2	33	0
	D3373-1	2	10	0
	D3393-1	2	0	0
130-Small Fab	D3393-3	2	15	0
Part Specifications				
Specifications could not be found.				

Plex 5/11/18 1:24 PM Dart.Gagnon.Michelle

DART
AEROSPACE

Container No: S079980

Part: D3393-041

Job No: 177462

Serial No/Batch: S079980

Revision: A

Inspector:

Exp Date:

Instructions:

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Date: 06/11/18